CLAIMS

I claim:

- A method to seal a porous dielectric comprising:
 exposing the porous dielectric material that comprises reactive groups adjacent a surface of the material to a coupling agent; and
 wherein the coupling agent reacts with the porous dielectric material to form coupling structures linked to the dielectric material.
- 2. The method of claim 1 wherein a coupling structure comprises a cap that seals the porous dielectric.
- 3. The method of claim 2 wherein the coupling agent comprises acetyl chloride.
- 4. The method of claim 1 wherein coupling structures comprise crosslinking groups that react to form crosslinks between coupling structures to seal the porous dielectric.
- 5. The method of claim 4 wherein the coupling agent comprises at least one of succinyl chloride and phosgene.
- 6. The method of claim 4 wherein the crosslinked coupling structures comprise a barrier to prevent external materials from penetrating pores in the porous dielectric material.

- 7. The method of claim 1 further comprising exposing the coupling structures to a sealing agent.
- 8. The method of claim 7 wherein the sealing agent comprises a crosslinking agent.
- 9. The method of claim 8 wherein the coupling agent comprises phosgene and the crosslinking agent comprises a multifunctional alcohol.
- 10. The method of claim 7 wherein the sealing agent comprises a capping agent.
- 11. The method of claim 10 wherein the coupling agent comprises phosgene and the capping agent comprises a monofunctional alcohol.
 - 12. A method to seal a pore in a dielectric material structure comprising: introducing a silane coupling reagent comprising a thiol end cap and at least one alkoxy side group reactive to SiOH at the surface of a pore; and introducing an oxidizing agent to facilitate formation of disulfide bonds between adjacent oxidized thiol end caps.
- 13. The method of claim 12 wherein the silane coupling agent comprises a silicon atom, and wherein the thiol end cap is coupled to the silicon atom by a substantially long chain of CH₂ molecules.

- 14. The method of claim 13 wherein the thiol end cap is coupled to the silicon atom by about 4 CH₂ molecules.
- 15. The method of claim 12 wherein the at least one alkoxy side group is selected from the group consisting of OCH3, O-ethyl, O-methyl, O-tertbutyl, and O-isopropyl.
- 16. The method of claim 14 wherein the silane coupling reagent comprises three OCH₃ side groups.
- 17. The method of claim 12 wherein the oxidizing agent comprises formaldehyde.
 - 18. A device comprising:
 - a substrate layer;
 - a porous dielectric layer adjacent the substrate layer with a an exposed pore having an opening; and
 - a barrier across the opening of the exposed pore.
- 19. The device of claim 18 wherein the barrier comprises a first barrier molecule with:
 - a silicon atom coupled to a surface of the pore;
 - a sulfur atom; and
 - a flexible chain between the silicon atom and the sulfur atom.

- 20. The device of claim 19 wherein the flexible chain comprises a substantially long chain of CH₂ molecules.
- 21. The device of claim 20 wherein the substantially long chain of CH₂ molecules comprises four CH₂ molecules.
- 22. The device of claim 18 wherein the barrier further comprises a second barrier molecule with:
 - a silicon atom coupled to a surface of the pore;
 - a sulfur atom; and
 - a flexible chain between the silicon atom and the sulfur atom.
- 23. The device of claim 22 wherein a disulfide bond connects the sulfur atom of the first barrier molecule with the sulfur atom of the second barrier molecule.
- 24. The device of claim 18 wherein the exposed pore is in a range from about 20 angstroms to about 100 angstroms, and the barrier comprises about 6 to about 30 crosslinked barrier molecules.
 - 25. A method to seal an exposed pore in a dielectric material comprising: exposing the exposed pore to a coupling agent; forming links coupling the coupling agent to a surface of the pore; exposing the exposed pore and the coupling agent to an oxidizing agent; and

forming a barrier across the pore.

26. The method of claim 25 wherein the coupling agent comprises barrier molecules with:

a silicon atom;

an end cap;

- a flexible chain between the silicon atom and the end cap; and a surface coupling group.
- 27. The method of claim 26 wherein forming a barrier across the pore comprises forming a disulfide bond between a sulfur atom in the end cap of a first barrier molecule and a sulfur atom in the end cap of a second barrier molecule.
- 28. The method of claim 26 wherein the flexible chain comprises a substantially long chain of CH₂ molecules.
- 29. The method of claim 28 wherein the substantially long chain of CH_2 molecules comprises four CH_2 molecules.
- 30. The method of claim 26 wherein the surface coupling group comprises an OCH₃ group.

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31. The method of claim 25 wherein the oxidizing agent comprises formaldehyde.